

# SECTION LACQUER® KIT



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For over 35 years Fenice S.p.A. creates, manufactures and analyses chemical specialities for the use in tanneries, shoe and leathersgoods' manufacturers. A specific and dynamic internal division studies and develops products and applied technology for the care and maintenance of all leather articles.

Our motto "*Loving Leather*" enfolds experience and knowledge leading us to be a worldwide leader in the diffusion of chemical technology in leather finishing.

Fenice is proud to present to you the "**Section Lacquer® Kit**" for leathersgoods. It is for finishing leather cutting edges and created to help the user obtain the right colour in a very short time.

The kit is available in the glossy and matt version and contains:

- SL COLOURS - 15 base colours (250ml/each.)
- 1 colour chart SECTION LACQUER® with formulations
- SL CLEANER (250 ml)
- AR white (250 ml)
- AR black (250 ml)
- SL NEUTRAL (250ml)
- UW 13/8 adhesion promoter (250 ml)



Technical information is outlined in the following pages.

If you are interested in the kit or in any of our leathersgoods specialities you may contact:

**FENICE S.p.A**

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## INSTRUCTIONS FOR CORRECT USE:

1. Place the leather next to one of the colour “shades” in the colour chart.
2. Take the formulation chart and select the code of the colour chosen and weigh the **SL COLOURS** in the suggested percentage using electronic scales (shake the bottles well before use). Add the **SL NEUTRAL** to obtain a more transparent tone.
3. Mix the colours well using a small brush and apply a small quantity of **SL** mixture onto a rounded stick and then run this onto a small area of the leather edge.
4. Leave to air dry very well and evaluate the tone; if this is not satisfactory proceed with a correction of the **SL** mixture by adding a small quantity of one of the **SL** primary tones so as to enable the leather edge to be suitably colour matched to the leather.
5. When you are satisfied with the colour tone, apply the edge paint on all of the leather area and then leave to dry well.

In case the Section Lacquer has difficulty in adhering to the leather we suggest using the **UW 13/8** adhesion promoter before applying the edge paint.

In order to clean any excess edge paint from the leather surface we suggest using the **DC 1200** cleaner soon after application.

**N.B.** For white leathers, use exclusively the **AR 6451/T** (matt) or **AR 6351/P** (glossy), whereas for black leathers use **AR 6499/T** (matt) o **AR 6369/P** (glossy).

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The **Section Lacquer® Kit** is available in the glossy and matt version; respectively as follows **SECTION LACQUER® KIT MATT** and **SECTION LACQUER® KIT GLOSSY**.

**SECTION LACQUERS** are water-based solutions and emulsions of natural and synthetic polymers destined for the finishing of cutting edges of leather for bags, belts, straps, shoe uppers and leather articles in general.

The products achieve the ideal degree of self-fixing 48 hours after application. Optimal performance can be obtained by leaving the finished edges to air dry, while heat, within determined limits, will assist crosslinking and therefore improve water resistance.

**SECTION LACQUERS** are non-flammable products and are manufactured with non-toxic raw materials. Avoid prolonged contact with the skin – if this should occur, rinse the skin well with soap and water after contact.

Their physical characteristics can be compromised due to lengthy non-use or storage at temperatures above 40°C or below 5°C.

The **glossy** version **TOP DENSE (AR 6350/P - 6369/P)** in the **Section Lacquer® kit Glossy** is granted with very high wet and dry rub resistance and excellent cold flex resistance.

It confers a pleasant glossy finish to the edges of handbags, belts and leather goods in general, giving an extremely smooth and sealed look.

Apply by hand or by machine with one or two coats, according to the degree of absorbency of the leather.

It dries rapidly and the adhesion is excellent even on hides that are very closed or with little absorbency.

Given that it has a very good viscosity, it has high-drip resistance during application.

**It is necessary to always check the adhesion of product on the leather at least 24 hours after application.**

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The  **matt**  version  **TOP DENSE (AR 6450/T - AR 6499/T)**  in the  **Section Lacquer® kit Matt**  is granted with very high wet and dry rub resistance and excellent cold flex resistance.

It confers a pleasant matt finish to the edges of handbags, belts and leather goods in general, giving an extremely smooth and sealed look.  
Apply by hand or by machine with one or two coats, according to the degree of absorbency of the leather.

It dries rapidly and the adhesion is excellent even on hides that are very closed or with little absorbency.

Given that it has a very good viscosity (about 40 sec. FC 4 at 20°C), it has high-drip resistance during application.

**It is necessary to always check the adhesion of product on the leather at least 24 hours after application.**

Here are some results obtained from physical tests carried out on edges finished with **AR 6499/T BLACK**

| <b>Testing sample: AR 6499/T</b>   |                            |   |
|--|----------------------------|---|
| <b>PRODUCT APPLIED ON THE LEATHER EDGE</b>   |                            |   |
| Type of test   | Norm                       | Measured values   |
| <b>Crocking colour fastness</b><br>Apparatus:<br>Crockmeter CM 5-AATCC<br>Evaluation method:<br>Grey scale | AATCC 8<br>ISO 105 X12     | Dry ..... minimum 4/5<br>Wet .. ..... minimum 4<br>Alkaline sweat..... minimum 4<br>Grey scale 1 poor value<br>Grey scale 5 excellent value |
| <b>Continuous flex resistance</b><br>Apparatus:<br>Flexometer IG/NFG 52-0<br>Giuliani Technologie          | AFNOR NFG 52-020           | 10.000 flexes<br>no damages   |
| <b>Measurement of cold crack</b><br>Apparatus:<br>Cold crack tester  | IUP 29<br>UNI EN ISO 17233 | No damage   |